

ship 19/04/11

Work Order ID 68239

Monday, April 11, 2011 8:17:53 AM



Page 1

Item ID: D412-698-012

Accept



Setup Start



Revision ID:

Item Name: Cabin Door Roller, RH

Stop



Start Date: 4/11/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/13/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: U Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D412-698	Rev E								
100		0.00							
	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile and create labels per PPP D412-698-012 CHG003								
110	Pick Kit	0.00							
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
QC	Memo	0.00							
Quality Control									

11/4/12 BG 11-4-11
11 04 15 (1)

11/4/12 SP

11 04 15 (1)

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Item ID: D412-698-012

Accept



Setup Start



Revision ID:

Stop



Item Name: Cabin Door Roller, RH

Start Date: 4/11/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/13/2011 Req'd Qty: 1.00



Customer:

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-698-012 Location: <u>63</u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

11/4/15

11/4/18

unc

1-04-15

Picklist Print

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Work Order ID: 68239

Parent Item: D412-698-012

Parent Item Name: Cabin Door Roller, RH

Start Date: 4/11/2011

Required Date: 4/13/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev: C04.02.26 Change Qty of D3121-141 & remove D3121-145 from
Step 1,3 KJ/DS
IPP Rev: D 08-01-28 change to rev D ECN 1104 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3121-141 Bracket Assembly		Manufactured	No			110	Each	3.0000	3	3			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST235A				3					
				66827				3					
D3121-144 Bracket Assembly		Manufactured	No			110	Each	1.0000	1	1			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST235A				1					
				61728				1					
D3137-043 Bracket Assembly		Manufactured	No			110	Each	2.0000	1	1			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST235B				2					
				66828				2					
D3183-044 Bracket Assembly		Manufactured	No			110	Each	1.0000	1	1			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST236				1					
				61482				1					

67787 11/4/12 SF

11/4/12 SF

11/4/12 SF

11/4/12 SF

Picklist Print

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Work Order ID: 68239

Parent Item: D412-698-012

Parent Item Name: Cabin Door Roller, RH

Start Date: 4/11/2011

Required Date: 4/13/2011

Start Qty: 1.00

Required Qty: 1.00

D3199-1

Manufactured No

110

Each

54.0000

9

Bracket

Location

Loc Qty

Loc Code

ST236A

54

61484

4

66830

50

D3202-1

Manufactured No

110

Each

8.0000

1

Cover

Location

Loc Qty

Loc Code

ST241A

8

66252

8

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Shop Packet Print

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